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LISTING OF THE CLAIMS

The following listing of claims replaces all prior versions, and listings, of claims in the present application.

1-24. (Canceled)

25. (Currently Amended) A method of manufacturing a cascable file jacket comprising:

providing a planar flexible substrate, the flexible substrate having a rectangular shape including a narrow end;

forming a plurality of mounting holes in the narrow end;

attaching an expandable file pocket to the flexible substrate, the pocket having first and second plies cooperating to define an interior, the first ply including an integrally formed first tab and the second ply including an integrally formed first and second tabs tab, the first and second tabs being adapted to fixedly engage a back surface of the flexible substrate, and a front surface of the flexible substrate being disposed between the back surface and the first ply, and the first ply being disposed between the first front surface and the second ply; and

attaching additional expandable file pockets to the flexible substrate in a cascading fashion,

wherein the first ply remains substantially parallel to the flexible substrate.

26. (Canceled).

27. (Currently Amended) A method of manufacturing a cascable file jacket comprising:

providing a flexible substrate, the flexible substrate having a rectangular shape including a narrow end;

forming a plurality of mounting holes in the narrow end; and

attaching an expandable file pocket to the flexible substrate, the pocket having first and second plies cooperating to define an interior, the first ply including an integrally formed first tab and the second ply including an integrally formed first and second tabs, the first and second tabs being adapted to fixedly engage a back surface of the flexible substrate, the manufacturing of the expandable file pocket including providing a blank including the first and second plies separated by a foldline, folding the first and second plies along the foldline to define the interior, and affixing the first ply to the second ply to define a two-sided pocket,

wherein a front surface of the flexible substrate is disposed between the back surface of the flexible substrate and the first ply, the first ply is disposed between the front surface of the flexible substrate and the second ply, and the first ply remains substantially parallel to the flexible substrate.

28. (Previously Presented) A cascable file jacket comprising:

a flexible substrate having first and second surfaces;

a file pocket adjacent to the first surface, the file pocket including a first ply foldably connected to a second ply, the first surface being disposed between the second surface and the first ply, and the first ply being disposed between the first surface and the second ply;

a first tab formed integrally to the first ply and adapted to fixedly engage the file pocket to the second surface; and

a second tab formed integrally to the second ply and adapted to expandably engage the file pocket to the second surface,

wherein the first ply remains substantially parallel to the flexible substrate.

29. (Previously Presented) The cascable file jacket of claim 28, wherein the flexible substrate includes first and second mounting holes adapted for mounting the flexible substrate in a vertical orientation.

30. (Previously Presented) The cascable file jacket of claim 29, wherein the first and second mounting holes each include an annular grommet.

31. (Previously Presented) The cascable file jacket of claim 28, wherein the flexible substrate includes a third mounting hole cooperating with the first mounting hole and adapted for mounting the flexible substrate in a horizontal orientation.

32. (Previously Presented) The cascable file jacket of claim 28, wherein the file pocket is adapted to accept at least one piece of 8.5 by 11.0 inch paper.

33. (Previously Presented) The cascable file jacket of claim 28, wherein the flexible substrate is manufactured from a polypropylene material.

34. (Previously Presented) The cascable file jacket of claim 28, wherein the file pocket is manufactured from a translucent poly-sheet material.

35. (Previously Presented) The cascable file jacket of claim 28, wherein the first and second tabs are fixedly engaged to the second surface via a heat staking process.

36. (Previously Presented) The cascable file jacket of claim 28, wherein the second ply is folded to include a label portion.

37. (Previously Presented) A cascable filing system comprising:

a rectangular substrate formed to include a narrow end and first and second mounting holes, the rectangular substrate adapted for mounting in a vertical orientation via the first and second mounting holes; and

at least one poly-sheet folded to define a first ply and a second ply, the first ply folded to include an integrally formed first tab and the second ply folded to include integrally formed second and third tabs, the first and second tabs being adapted to engage a back surface of the rectangular substrate, the third tab being adapted to engage the first ply and thereby form a pocket, a front surface of the rectangular substrate being disposed between the back surface and the first ply, and the first ply being disposed between the front surface and the second ply,

wherein the first ply remains substantially parallel to the flexible substrate.

38. (Previously Presented) The cascable filing system of claim 37, wherein the rectangular substrate further includes a third mounting hole positioned distal to and in-line with the first mounting hole, the first and third mounting holes adapted for mounting the rectangular substrate in a horizontal orientation.

~~38.~~ 39. (Currently Amended) The cascable filing system of claim 37, wherein the second tab further includes an expandable portion, and an attachment surface adapted to be heat staked to the back surface.

40. (Previously Presented) The cascable filing system of claim 37, wherein the second ply is further folded to include a label portion.

41. (Previously Presented) The cascable filing system of claim 37, wherein the first and second mounting holes include a reinforcing annular grommet fixedly attached to an interior surface.

42. (Previously Presented) The cascable filing system of claim 37, wherein the rectangular substrate is manufactured from a polypropylene material.

43. (Currently Amended) A method of manufacturing a cascable file jacket comprising:

providing a planar flexible substrate, the flexible substrate having a rectangular shape including a narrow end;

forming a plurality of mounting holes in the narrow end; and

attaching an expandable file pocket to the flexible substrate, the pocket having first and second plies cooperating to define an interior, the first ply including an integrally formed first tab and the second ply including an integrally formed first and second tabs tab, the first and second tabs being adapted to fixedly engage a back surface of the flexible substrate, a front surface of the flexible substrate being disposed between the back surface and the first ply, and the first ply being disposed between the front surface and the second ply,

wherein the first ply remains substantially parallel to the flexible substrate.

44. (Previously Presented) The method of claim 43, further including affixing an annular grommet support ring within an interior of the plurality of mounting holes.

45. (Previously Presented) The method of claim 43, further including forming a horizontal mounting hole adjacent to a second narrow end, the horizontal mounting hole adapted to cooperate with one of the plurality of mounting holes in the narrow end.

46. (Previously Presented) The method of claim 43, further including forming a label surface contiguous to the first ply and adjacent to a file pocket opening.

47. (Currently Amended) The method of claim 43, further including forming a third tab contiguous to the ~~first~~ second ply and adapted to fixedly engage the ~~second~~ first ply to define a file pocket interior.

48. (Currently Amended) The method of claim 43, further including providing an expanding portion and an attachment portion integral to the ~~first~~ second tab, the attachment portion adapted to be heat staked to the back surface of the flexible substrate.